

DART AEROSPACE LTD		Work Order:	18755
Description: Strut		Part Number:	D2810-3
Drawing: D2810 Rev.A1 D2727 Rev. A1		Qty:	9

PR 03.01.27


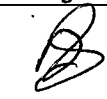

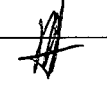
Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	KJ	03.01.27	9
2	METAL	Punch 304/316 SS Seamless Tubing, 1/2" O.D. x 0.035" wall to length as per Dwg. D2810 and spec. control Dwg. D2727 using Jig DT 8012 Batch M11877 M12095	SB	02.01.27	9
3	METAL	Deburr & Polish, Tumble as required to remove rough edges and produce shiny finish			
4	QC	Inspect Level 5		03.01.27	9
5	STORES	Identify and Stock		03.01.27	9
6	EXPEDITING	Inspect Level 21 Close W/O Cost / Part 9.90 545 03/01/28 (9)	JA	03.01.28	-





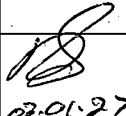
P10

Rev	Date	Change	Revised By	Approved
A	01.01.31	New Issue	EC	
B	02.06.24	Add Polish	KJ RF	

RELEASED
02/06/27 RF

Dart Aerospace Ltd

Work Order:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector	
03-01-27	3	Powder Coat green sand tek as per QSI 4.3.5.8		03-01-27	9	 03-01-27	 03-01-27	
						 03-01-28		

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Intial					
03-01-27	2	No 1/2 OD 0.35" SS tubing left in stock		Use 1/2 OD 0.49" wall SS tubing	 03-01-27	 03-01-27	 03-01-27	 03-01-27

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

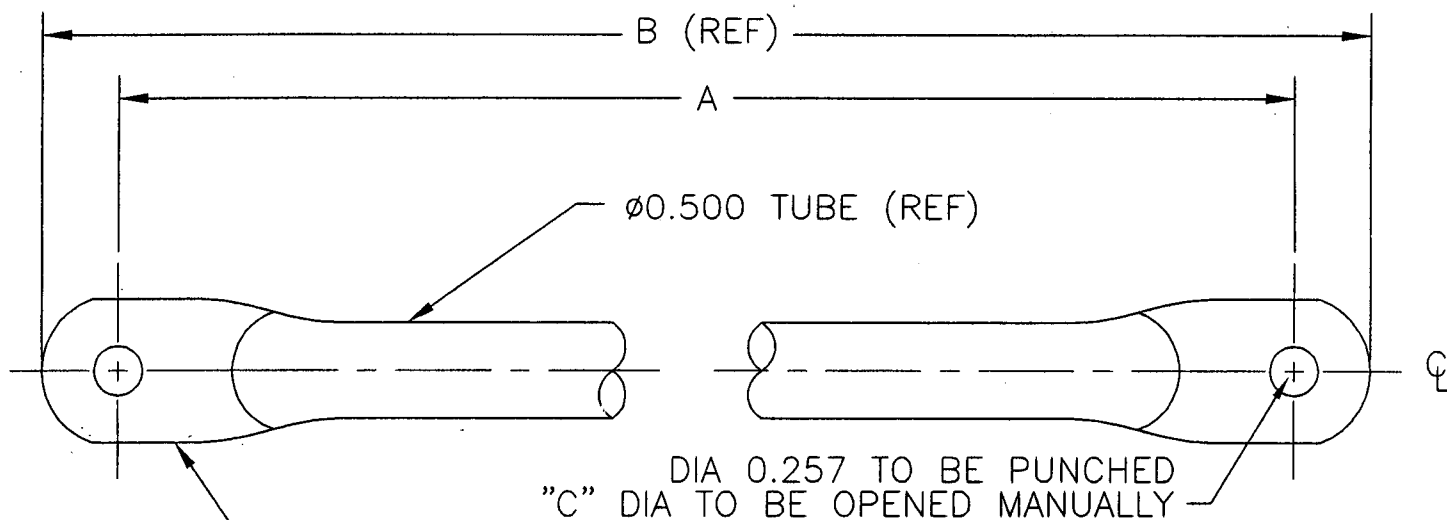
QA: N/C Closed: _____ Date: _____



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED #	DRAWING NO. D2810	REV. A SHEET 1 OF 1
DATE 00.11.08		TITLE STRUT	SCALE NTS
A	00.11.08	NEW ISSUE	
AI	CP	02.03.26	ADD FINISH

RELEASED
00.11.13

N/A 02.06.27
TF



PUNCH ENDS PER
SPEC CONTROL
DRAWING D2727

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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 18755

PART #	A	B	C
D2810-1	25.33	26.13	N/A
D2810-3	24.60	25.40	N/A

MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, Ø0.500 x 0.035 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

FINISH: POWDER COAT WHITE (4.3.5.2) OR GREY (4.3.5.5) OR BLACK SANDTEX (4.3.5.7)
N/A 02.06.27 OR GREEN (4.3.5.8) PER DART QSI 005 4.3, TO MATCH REST OF ASSEMBLY /AI

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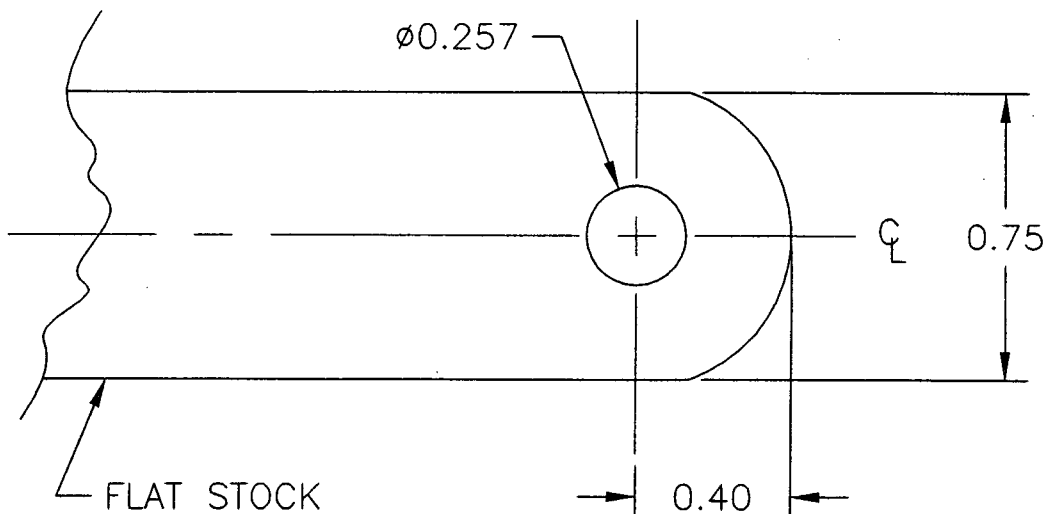
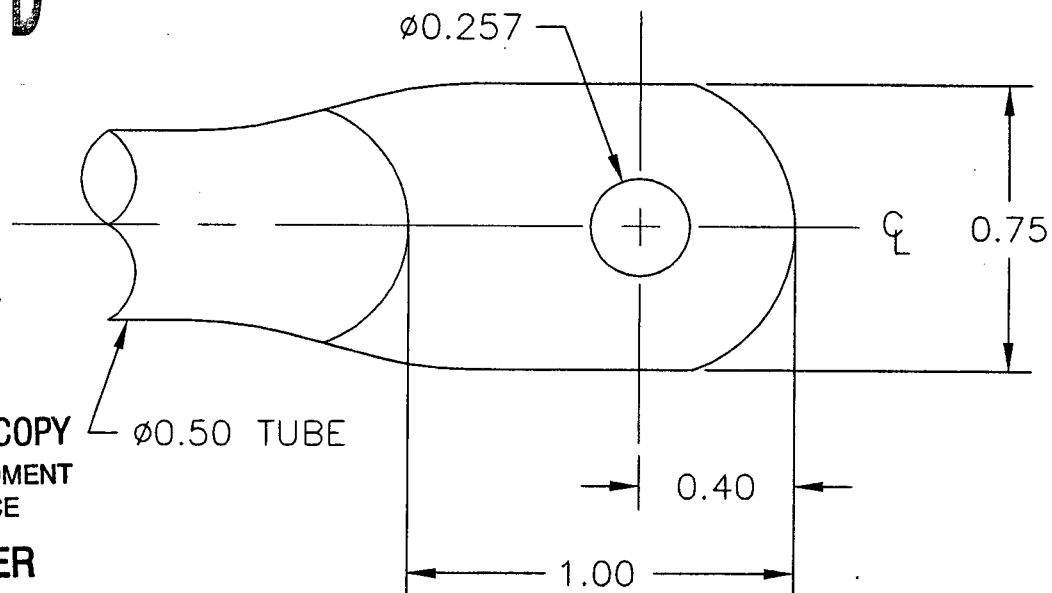
DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>my</i>	APPROVED <i>CA</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	#1 CP 01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 KE

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WORK ORDER
NO. 18755



NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.



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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 24, 2003
01:43 pm

Work Order No : 0018755
Project Name : D2810-3
Project For : WK305
Work Order Type : Main
Main WO Number :
House Part Number : D2810-3
Description : Strut
Manufactured : Yes
Amount Req'd : 9
Amount Done : 0
Start Date : 01-24-03
Est Finish Date : 01-28-03
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Testing Hours :	0.00	0.00	0.00		
Testing Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
SubContract Hours :	0.00	0.00	0.00		
SubContract :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00